

■ TROUBLE SHOOTING – AUTO SEALERS - TISA



Microswitch

Sometimes the microswitch (also called the trigger switch) is moved out of alignment (during shipping or sharp movements) and needs a simple adjustment to get the unit back to proper working order.

Note: Unplug unit before making any changes.

Check for the “Click”

The microswitch activates the electrical current to heat the element. When the user pushes the sealer arm down, the microswitch lever pushes the microswitch actuator to activate the electrical current. The user should hear the “click” of the microswitch activation. If the “click” is not present or intermittent, this means the microswitch is not triggered and no electrical current is passing through.

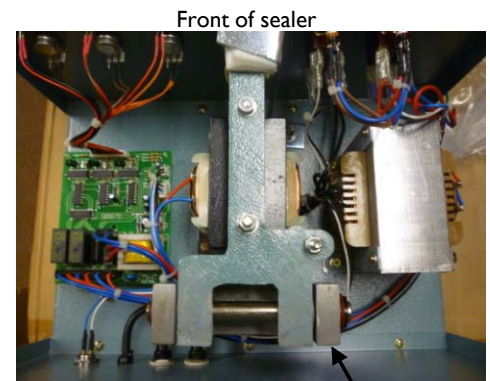
Locate the Microswitch

For TISA auto sealers, the microswitch is found at the back of the body underneath the upper jaw. Carefully remove the cover in order to access the microswitch.

Microswitch Adjustment Troubleshooting

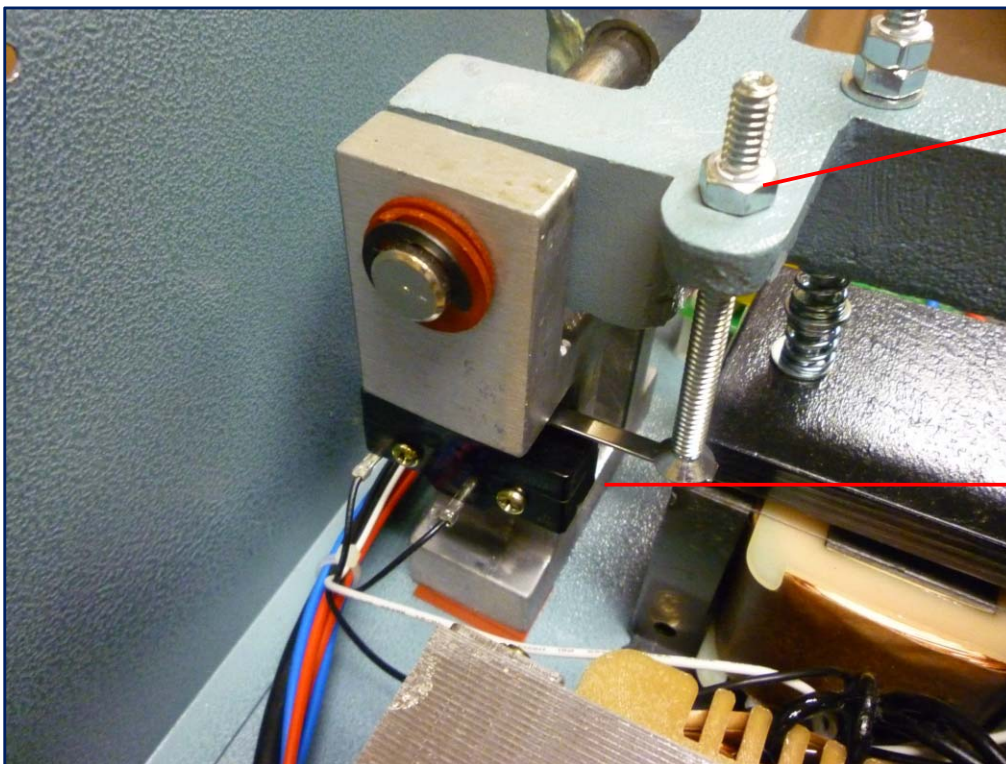
- Make sure the microswitch is screwed tightly to its base. If not, tighten.
- Make sure the microswitch “clicks” when the upper jaw is lowered to the base. If not, adjust the microswitch screw either up or down so that you can hear a “click” when the jaw touches the base.

If you continue to experience issues, please do not hesitate to contact us.



Back of sealer

**Microswitch
(underneath)**



**microswitch
screw**

microswitch