

# ■ TROUBLE SHOOTING – AUTO SEALERS

## Microswitch



Sometimes the microswitch (also called the trigger switch) is moved out of alignment (during shipping or sharp movements) and needs a simple adjustment to get the unit back to proper working order.

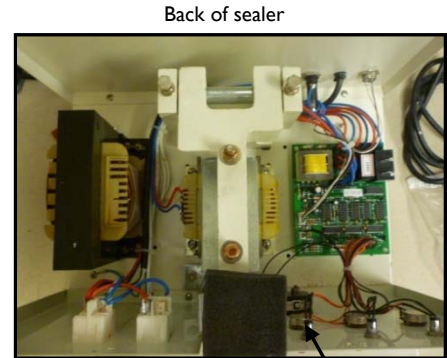
Note: Unplug unit before making any changes.

### Check for the “Click”

The microswitch activates the electrical current to heat the element. When the user pushes the sealer arm down, the microswitch lever pushes the microswitch actuator to activate the electrical current. The user should hear the “click” of the microswitch activation. If the “click” is not present or intermittent, this means the microswitch is not triggered and no electrical current is passing through.

### Locate the Microswitch

For auto sealers, the microswitch is found at the front of the body. Carefully remove the cover in order to access the microswitch.

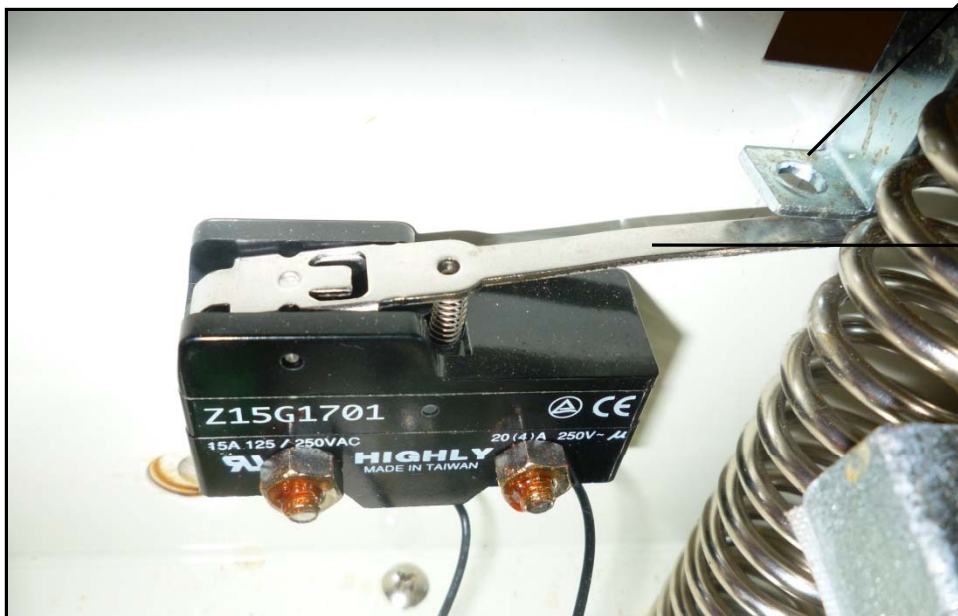


microswitch

### Microswitch Adjustment Troubleshooting

- Make sure the microswitch is screwed tightly to its base. If not, tighten.
- Make sure the microswitch lever touches the middle of the microswitch actuator.
- Make sure the microswitch actuator is underneath the microswitch lever. Sometimes we have found the microswitch actuator moves above the microswitch lever during shipping.
- Carefully push or pull the microswitch actuator to ensure the alignment is correct.

If you continue to experience issues, please do not hesitate to contact us.



microswitch lever

microswitch actuator